TEREX CRANES

TEREX

MODEL NO.

RT 780

HYDRAULIC CRANE

72.55 METRIC TON

P.C.S.A. CLASS 10 - 316

LOAD RATINGS

Do not operate this crane unless you have read and understood the information in this book.

This book must contain 30 pages.

DO NOT REMOVE THIS BOOK FROM THE CRANE

Part No. T103522 Supercedes chart 12262--1295



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INFORMATIONAL DATA

HOIST TACKLE CHART

This chart only represents the maximum permissible hoist line load per parts of line. You must refer to the proper lift charts for machine rated loads.

			MAXIMU	M PERM	ISSIBLE	HOIST	LINE LO	AD				
LINE PARTS	1	2	3	4	5	6	7	8	9	10	11	12
MAIN & AUX. HOIST	6260	12520	18780	25040	31300	37560	43820	50080	56340	62600	68860	72550

WIRE ROPE: 19.05mm ROTATION RESISTANT 34 X 7 COMPACTED STRAND, GRADE 2160, MINIMUM BREAKING STRENGTH 31.3

METRIC TONS. WEIGHT 1.845 kg/m. 19.05 6 X 19 OR 6 X 37 IPS IWRC, PREFORMED RIGHT REGULAR LAY MINIMUM BREAKING STRENGTH 23.22 METRIC TONS. WEIGHT 1.548 kg/m

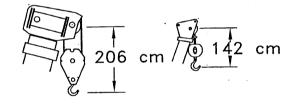
TIRE INFLATION CHART

	RECOMMEN	IDED TIRE	PRESSURE	
TIRE SIZE	STATIONARY	CREEP	4.0 km/hr	TRAVEL
29:50 X 25-28 PR	558.5 kPa	558.5 kPa	448.2 kPa	379.2 kPa

HOOK BLOCK WEIGHTS

	HOOK BLOCK WEIGHTS
i	
	HOOK & BALL 190.1 kg HOOK BLOCK (5 SHEAVE) 729.4 kg

DIMENSIONS ARE FOR LARGEST KOEHRING FURNISHED HOOK BLOCK AND HEADACHE BALL. WITH ANTI-TWO BLOCK ACTIVATED.



MACHINE EQUIPMENT

1. COUNTERWEIGHT:

6,196 kg Counterweight and 699 kg slab

6196 kg Counterweight and auxiliary winch with wire rope

- 2. OUTRIGGER SPREAD 11.34 m from center of outrigger float to center of outrigger float across the longitudinal axis of the machine.
- 3. Powered boom length 12.1m retracted to 38.3 m extended.
- 4. Crane height 6.174 m, length 22.96 m, width 5.342 m., Wheelbase 6.207 m.

CLAMSHELL, MAGNET, AND CONCRETE BUCKET SERVICE

- 1. Maximum boom length for clamshell and magnet service is 15.24 m.
- 2. Weight of clamshell or magnet, plus contents are not to exceed 2,722 kg pounds or 90% of rated lifting capacities, whichever is less. For concrete bucket operation, weight of bucket and load must not exceed 90% of rated lifting capacity.

OUTRIGGER PAD LOADS

1. When lifting loads shown in these capacity charts, no single pad load will exceed 54,430 kg.

INFORMATIONAL DATA

HOIST TACKLE CHART

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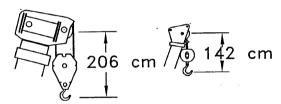
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	RECOMMEN	IDED TIRE	PRESSURE	
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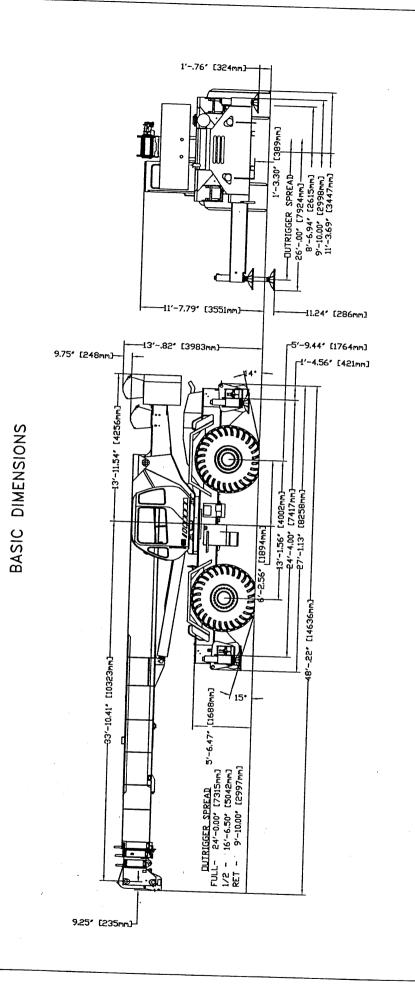
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A WARNING

GENERAL

- Rated loads as shown on Lift Charts pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
- Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine shall be in compliance with the information in the Operator's, Parts, and Safety Manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through your distributor.
- 3. These warnings do not constitute all of the operating conditions for the crane. The operator and job site supervision must read the OPERATORS MANUAL, AEM SAFETY MANUAL, APPLICABLE OSHA REGULATIONS AND SOCIETY OF MECHANICAL ENGINEERS (ASME) SAFETY STANDARDS FOR CRANES.
- 4. This crane and its load ratings are in accordance with POWER CRANE & SHOVEL ASSOCIATION, STANDARD NO. 4, SAE CRANE LOAD STABILITY TEST CODE J-765A, SAE METHOD OF TEST FOR CRANE STRUCTURE J1063 AND APPLICABLE SAFETY CODE FOR CRANES, DERRICKS AND HOIST, ASME/ANSI B30.5.

DEFINITIONS

- LOAD RADIUS The horizontal distance from the axis of rotation before loading to the center of the vertical hoist line or tackle with a load applied.
- 2. LOADED BOOM ANGLE It is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius. The boom angle before loading should be greater to account for deflections. The loaded boom angle combined with the boom length give only an approximation of the operating radius.
- 3. WORKING AREA Areas measured in a circular arc about the centerline of rotation as shown in the diagram.
- FREELY SUSPENDED LOAD Load hanging free with no direct external force applied except by the hoist rope.
- 5. SIDE LOAD Horizontal force applied to the lifted load either on the ground or in the air.
- CRANE WORKING POSITIONS

 WITH OUTRIGGERS

 360'

 OVER

 OVER

 FRONT

 THESE LINES DETERMINE THE LIMITS OF

 WORKING POSITIONS WHICH CORRESPOND TO

 THOSE SHOWN ON THE CRANE CAPACITY CHART.
- 6. EXTRA—CAUTION ZONE—Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 7. BOOM SIDE OF CRANE The side of the crane over which the boom is positioned when in an OVER SIDE working position.





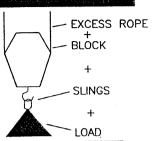
- Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2. Crane load ratings on outriggers are based on all outrigger beams being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.
- Crane load ratings on tires depend on appropriate inflation pressure and the tire conditions. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
- 4. Use of jibs, lattice—type boom extensions, or fourth section pullouts extended is not permitted for pick and carry operations.
- Consult appropriate section of the Operator's and Service Manual for more exact description of hoist line reeving.
- The use of more parts of line than required by the load may result in having insufficient rope to allow the hook block to reach the ground.
- 7. Properly maintained wire rope is essential for safe crane operation. Consult Operator's Manual for proper maintenance and inspection requirements.
- 8. When spin—resistant wire rope is used, the allowable rope loading shall be the breaking strength divided by five (5), unless otherwise specified by the wire rope manufacturer.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- Do not operate at longer radii than those listed on the applicable load rating chart as tipping can occur without a load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Power Telescoping boom sections must be extended equally.

A WARNING

 Rated loads include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.

When lifting over the jib the weight of any hook block, slings, and auxiliary lifting devices at the boom head must be added to the load.



TOTAL RATED LOAD

Rated lifting capacities are based on correct reeving. Deduction must be made for excessive reeving. Any reeving over the minimum required, (see Hoist Tackle Chart), is considered excessive and must be accounted for. Use Working Range Diagram to estimate the extra feet(meters) of wire rope. Deduct for each foot of excessive wire rope before attempting to lift a load.

When jibs are erected but unused add three(3) times the weight of any hook block, slings, and auxiliary lifting devices at the jib head to the load.

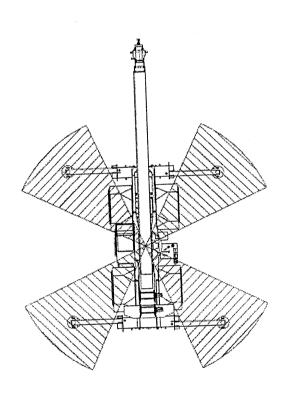
- Rated loads do not exceed 85% on outriggers or 75% on tires, of the tipping load as determined by SAE Crane Stability Test Code J765a. Structural strength ratings in chart are indicated with an asterisk (*).
- 8. Rated loads are based on freely suspended loads. No attempt shall be made to drag a load horizontally on the ground in any direction.
- 9. The user shall operate at reduced ratings to allow for adverse job conditions, such as: Soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, two machine lifts, traveling with loads, electric wires, etc, (side pull on boom or jib is hazardous). Derating of the cranes lifting capacity is required when wind speed exceeds 8.94 m/s. The center of the lifted load must never be allowed to move more then .91 m* off the center line of the base boom section due to the effects of wind, inertia, or any combination of the two.

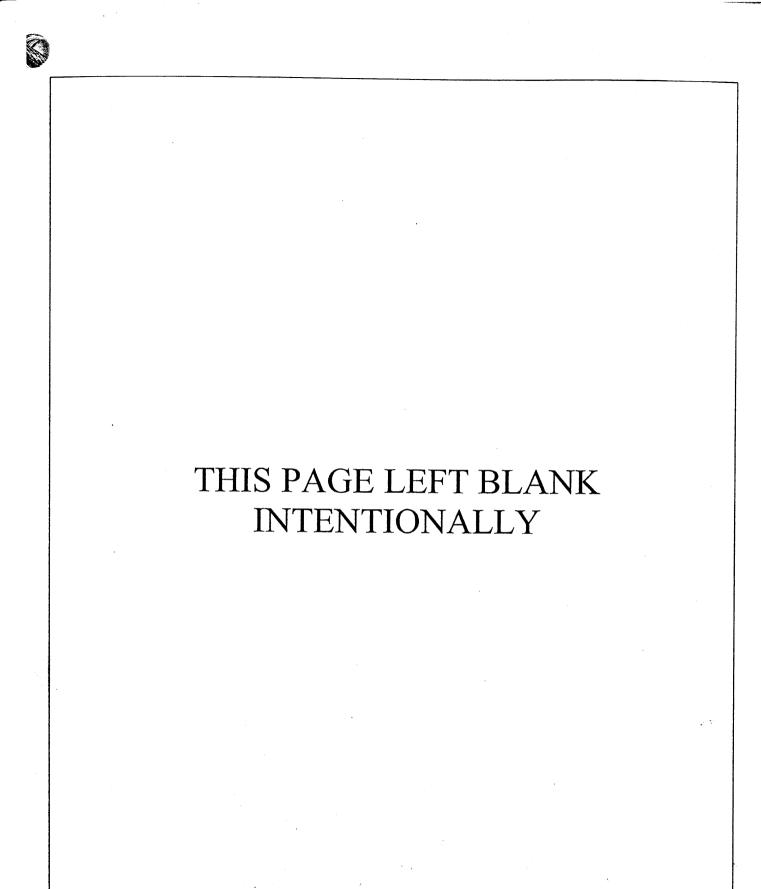
 *"Use 0.61 m off the center line of the base boom for a two section boom, 0.91 m for a three section boom, or 1.22 m for a four section boom."
- The maximum load which can be telescoped is not definable, because of variations in loadings and crane maintenance, but it is permissible to attempt retraction and extension if load ratings are not exceeded.
- 11. Load ratings are dependent upon the crane being maintained according to manufacturer's specifications.
- It is recommended that load handling devices, including hooks, and hook blocks, be kept away from boom head at all times.
- 13. Do not lift with outrigger beams positioned between the fully extended and intermediate (pinned) positions.
- 14. FOR TRUCK CRANES ONLY: 360° capcities apply only to machines equipped with a front outrigger jack and all five (5) outrigger jacks properly set. If the front (5th) outrigger jack is not properly set, the work area is restricted to the over side and over rear areas as shown on the Crane Working Positions diagram. Use the 360° load ratings in the overside work areas.

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A WARING

15. When operating the crane close to the cranes maximum capacity in the shaded zones indicated on the picture to the right, the outrigger pads on the opposite corner may lift up off of the ground. This behavior is normal and does not indicate a stability limit. Be knowledgeable of the load being lifted relative to the load chart and use the RCL as a guide to stay within prescribed load chart limitations.





USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED

				RATE	D LOAD	ON OUTRI	GGERS				
LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)
	BOOM LE	NGTH 12.1	m		BOOM LE	NGTH 16.3	3 m				
3.0	69.6	72550 *	72550 *	3.0	75.2	46450 *	46450 *				
3.5	67.0	58500 *	58500	3.5	73.3	46450 *	46450 *		BOOM LI	ENGTH 20.	0 m
4.0	64.3	53850 *	53850	4.0	71.4	46150 *	46150 *				
4.5	61.6	49900 *	49900	4.5	69.6	45650 *	45650 *	4.5	73.5	36900 *	36900 *
5.0	58.8	46450 *	46450	5.0	67.7	44100 *	44100 *	5.0	71.9	35450 *	35450 *
6.0	52.8	39100 *	39100	6.0	63.7	39100 *	39100 *	6.0	68.9	32850 *	32850 *
7.0	46.3	32850 *	32850	7.0	59.7	33300 *	33300 *	7.0	65.7	30700 *	30700 *
8.0	38.9	28100 *	28100	8.0	55.4	28550 *	28550 *	8.0	62.5	28750 *	28750 *
9.0	29.9	24400 *	23050	9.0	50.9	24900 *	23650	9.0	59.2	25100 *	23850
10.0	16.2	20100	18650	10.0	46.1	20750	19300	10.0	55.7	20950	19500
10.3	0	12900 *	12900 *	12.0	34.8	14700	13700	12.0	48.2	14950	13950
<u> </u>				14.0	17.6	10950	10200	14.0	39.7	11300	10500
				14.6	0.0	8600 *	8600 *	16.0	29.1	8750	8150
								18.0	10.8	6900	6450
	BOOM LENGTH 23.6 m				BOOM LE	NGTH 27.	3 m	18.2	0	6400 *	6250

1	DOOMILE	NOTH OF		1	POOMIE	NOTH 27	2 m	- 1	10.2		0400	0200	
1	BOOM LE	NGTH 23.6	111	BOOM LENGTH 27.3 m									
6.0	· 72.3	28550 *	28550 *	6.0	74.7	25500 *	25500	*	BOOM LENGTH 30.9 m				
7.0	69.7	26450 *	26450 *	7.0	72.5	23300 *	23300	*		DOO!!! L.		.0 /	
8.0	67.1	24600 *	24600 *	8.0	70.3	21050 *	21050	*	8.0	72.7	18350 *	18350 *	
9.0	64.4	22800 *	22800 *	9.0	68.0	19200 *	19200	*	9.0	70.8	16750 *	16750 *	
10.0	61.6	21050 *	19650	10.0	65.7	17600 *	17600	*	10.0	68.8	15400 *	15400 *	
12.0	55.9	15100	14100	12.0	61.0	15100 *	14150		12.0	64.7	13150 *	13150 *	
14.0	49.7	11400	10650	14.0	56.0	11500	10750		14.0	60.5	11450 *	10800	
16.0	42.8	8950	8350	16.0	50.7	9000	8450		16.0	56.1	9100	8500	
18.0	34.8	7150	6650	18.0	44.9	7250	6750		18.0	51.5	7300	6800	
20.0	24.6	5750	5350	20.0	38.4	5900	5500		20.0	46.5	5950	5550	
21.9	0.0	4700	4350	22.0	30.8	4800	4450		22.0	41.0	4900	4550	
	<u> </u>			24.0	20.7	3950	3650		24.0 34.8 4050 3750				
				25.6	0.0	3350	3050		26.0	27.4	3350	3050	
									28.0	17.2	2750	2450	
	DOOM LENGTH 24.6 m								29.2	0.0	2400	2150	

li .		NGTH 34.6	· m								
	BOOW LE	NG111 34.0	' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '		BOOM LE	NGTH 38.3	l m				
9.0	72.9	14250 *	14250 *								
10.0	71.1	13750 *	13750 *	10.0	73.0	11200 *	11200 *				
12.0	67.6	12100 *	12100 *	12.0	69.8	11150 *	11150 *				
14.0	63.9	10500 *	10500 *	14.0	66.6	9850 *	9850 *				
16.0	60.1	9100	8550	16.0	63.2	8650 *	8550				
18.0	56.2	7350	6850	18.0	59.8	7400	6900				
20.0	52.0	6000	5600	20.0	56.3	6050	5650				
22.0	47.7	4950	4600	22.0	52.5	5000	4650				
24.0	42.9	4100	3800	24.0	48.6	4150	3850				
26.0	37.7	3400	3100	26.0	44.4	3450	3150				
28.0	31.7	2800	2550	28.0	39.9	2850	2600				
30.0	24.5	2300	2050	30.0	34.8	2350	2100				
32.0	13.9	1850	1600	32.0	29.0	1950	1700				
32.9	0.0	1700	1450	34.0	21.8	1550	1300				
				36.0	10.5	1200	1000				
				36.5	0.0	1150	900				



Add 45 kg to the chart values if the AUXILLIARY BOOM HEAD SHEAVE is NOT ERECTED

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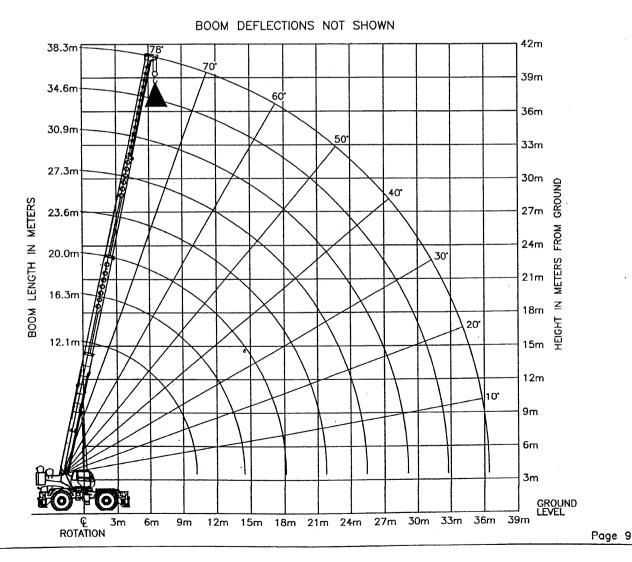
Part Number T103522

1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.

2. Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

OPERATION:

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3. EXTRA—CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- 6. Power telescoping boom sections must be extended equally.



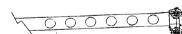




	RATED LOAD ON OUTRIGGERS												
LOAD RADIUS	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	OVER FRONT (kg)	360° (kg)		
(m)		NGTH 12.1			BOOM LE	NGTH 16.3							
3.0	69.6	63500 *	63500	3.0	75.2	46450 *	46450 *						
3.5	67.0	57900 *	57900	3.5	73.3	46450 *	46450 * 46150 *		BOOM LI	ENGTH 20.	0 m		
4.0	64.3	53250 *	53250	4.0	71.4	46150 * 45650 *	45650 *	4.5	73.5	36900 *	36900 *		
4.5	61.6	49250 *	49250	4.5	69.6 67.7	43800 *	43800 *	5.0	71.9	35450 *	35450 *		
5.0	58.8	45800 *	45800	5.0 6.0	63.7	38450 *	38450 *	6.0	68.9	32850 *	32850 *		
6.0	52.8	38250 *	38250 31950	7.0	59.7	32400 *	32400 *	7.0	65.7	30700 *	30700 *		
7.0	46.3	31950 * 27250 *	27250	8.0	55.4	27650 *	27650 *	8.0	62.5	27900 *	27900 *		
8.0	38.9	23550 *	21800	9.0	50.9	24000 *	22450	9.0	59.2	24200 *	22750		
9.0	29.9	18900	17500	10.0	46.1	19600	18150	10.0	55.7	19900	18450 12900		
10.0	16.2	12200 *		12.0	34.8	13600	12600	12.0	48.2	13900	9500		
10.3	1	1 12200		14.0	17.6	9950	9200	14.0	39.7	7750	7150		
				14.6	0.0	7850 *	7850 *		29.1	5950	5500		
								18.0	10.8	5600 *			
		ENCTH 93	C	1	BOOM	ENGTH 27	.3 m	18.2	1	1 5000			

			18.2	0	5600 *	5300					
E	BOOM LE	NGTH 23.6	m	1	BOOM LE	NGTH 27.3	3 m				
	72.3	28550 *	28550 *	6.0						ENGTH 30.	9 m
6.0	69.7	26450 *	26450 *	7.0	72.5	23300 *	23300 *			10050 *	18350 *
7.0	67.1	24600 *	24600 *	8.0	70.3	21050 *	21050 *	8.0	72.7	18350 *	16750 *
8.0		22800 *	22800 *	9.0	68.0	19200 *	19200 *	9.0	70.8	16750 *	
9.0	64.4		18650	10.0	65.7	17600 *	17600 *	10.0	68.8	15400 *	15400 *
10.0	61.6	20100			61.0	14200	13200	12.0	64.7	13150 *	13150 *
12.0	55.9	14050	13050	12.0			9800	14.0	60.5	10600	9850
14.0	49.7	10400	9650	14.0	56.0	10550	7450	16.0	56.1	8150	7550
16.0	42.8	7950	7350	16.0	50.7	8050		18.0	51.5	6350	5900
18.0	34.8	6150	5650	18.0	44.9	6250	5800		46.5	5000	4600
20.0	24.6	4800	4400	20.0	38.4	4950	4550	20.0	41.0	3950	3600
	0.0	3750	3400	22.0	30.8	3850	3550	22.0			2800
21.5	21.9 0.0 3/50 3400				20.7	3000	2700	24.0	34.8	3100	2150
				24.0 25.6	0.0	2450	2150	26.0	27.4	2400	
								28.0	17.2	1850	1550
				7]				29.2	0.0	1500	1250

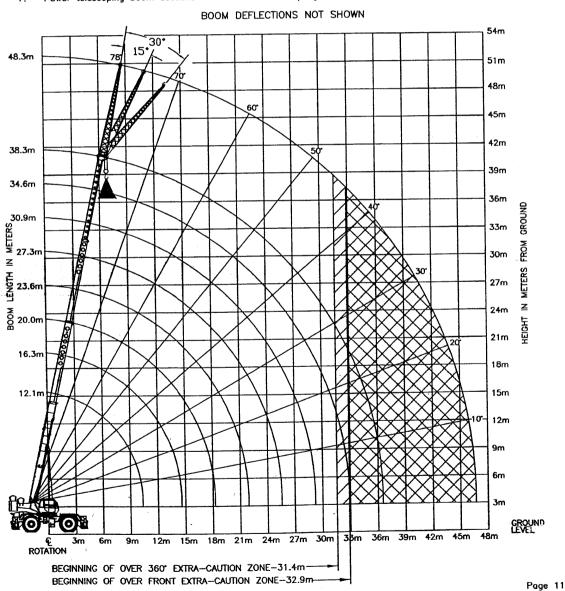
l .			11				
В	OOM LE	NGTH 34.6			BOOM LE	NGTH 38.3	m
9.0	72.9	14250 *	14250 *				11200 *
10.0	71.1	13750 *	13750 *	10.0	73.0	11200	11150 *
12.0	67.6	12100 *	12100 *	12.0	69.8	11150	
14.0	63.9	10500 *	9950	14.0	66.6	9850 *	9850 *
I	60.1	8200	7600	16.0	63.2	8250	7650
16.0	56.2	6400	5950	18.0	59.8	6450	6000
18.0		5100	4700	20.0	56.3	5150	4750
20.0	52.0	4050	3700	22.0	52.5	4100	3750
22.0	47.7	3200	2850	24.0	48.6	3250	2900
24.0	42.9		2200	26.0	44.4	2550	2250
26.0	37.7	2500	1650	28.0	39.9	1950	1700
28.0	31.7	1900	1150	30.0	34.8	1450	1200
30.0	24.5	1400		32.0	29.0	1050	800
32.0	13.9	1000	750	34.0	21.8	650	450
32.9	0.0	800	550	4	10.5	350	1
			•	36.0	1 10.5	1 330	

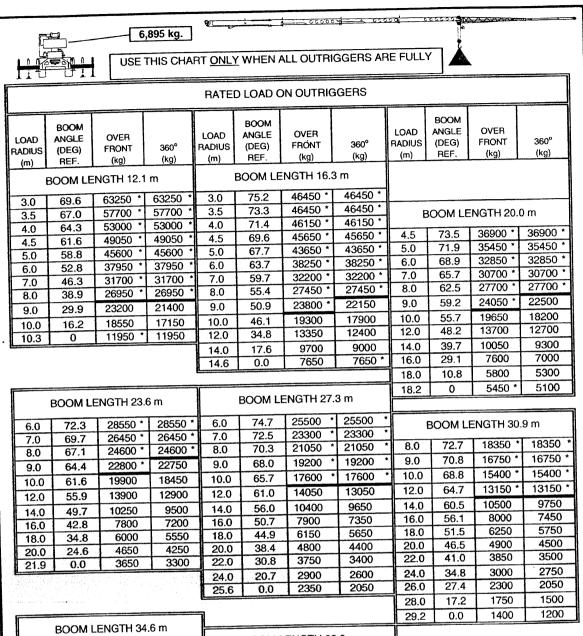


Add 45 kg to the chart values if the AUXILLIARY BOOM HEAD SHEAVE is NOT ERECTED

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area
 without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- 6. When the jib is erected and unused add three (3) times the weight of any hookblock, slings, and auxiliary lifting devices at the jib head to the load
- Power telescoping boom sections must be extended equally.





ŧ	BOOM LE	NGTH 34.6	m		ROOM LE	NGTH 38.3	3 m
9.0	72.9	14250 *	14250 *				
10.0	71.1	13750 *	13750 *	10.0	73.0	11200 *	11200 *
12.0	67.6	12100 *	12100 *	12.0	69.8	11150 *	11150 *
14.0	63.9	10500 *	9800	14.0	66.6	9850 *	9850 *
16.0	60.1	8100	7500	16.0	63.2	8150	7550
18.0	56.2	6300	5850	18.0	59.8	6400	5900
20.0	52.0	5000	4600	20.0	56.3	5050	4650
22.0	47.7	3950	3600	22.0	52.5	4000	3650
24.0	42.9	3100	2800	24.0	48.6	3150	2850
26.0	37.7	2400	2150	26.0	44.4	2450	2200
28.0	31.7	1800	1600	28.0	39.9	1900	1650
30.0	24.5	1350.	1150	30.0	34.8	1400	1200
32.0	13.9	900	750	32.0	29.0	950	800
32.9	0.0	700	550	34.0	21.8	600	450

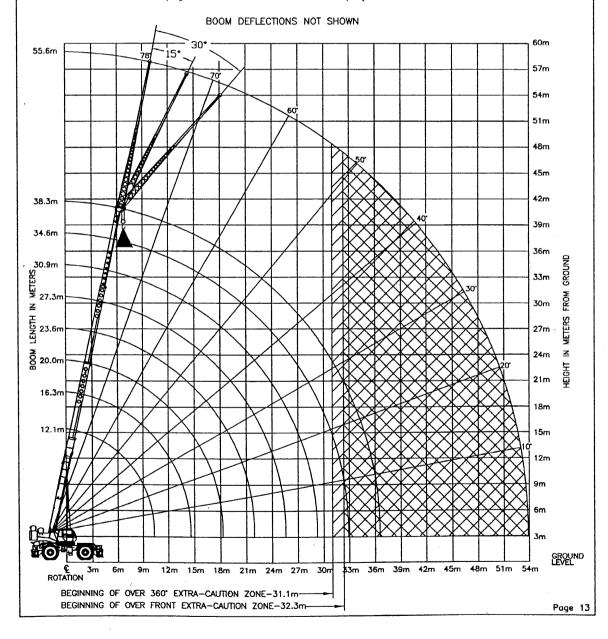


Add 45 kg to the chart values if the AUXILLIARY BOOM HEAD SHEAVE is NOT ERECTED

Part Number T103522

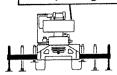
- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When the jib is erected and unused add three (3) times the weight of any hookblock, slings, and auxiliary lifting devices at the jib head to the load
- 7. Power telescoping boom sections must be extended equally.



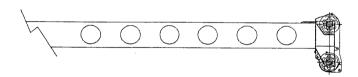


6,895 kg.



USE THIS CHART <u>ONLY</u> WHEN ALL OUTRIGGERS ARE FULLY EXTENDED. USE THIS CHART <u>ONLY</u> WHEN NO PULLOUT IS INSTALLED IN THE JIB.

			9	.75 m OF	SET JIB					
		0° OFFSET	_	1.	5° OFFSE	ΞT	30° OFFSET			
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	
77	12.5	5650 *	5650 *	15.2	3800 *	3800 *	17.4	2950 *	2950 *	
75	14.0	5350 *	5350 *	16.8	3650 *	3650 *	18.6	2850 *	2850 *	
73	15.5	5050 *	5050 *	18.3	3500 *	3500 *	20.1	2800 *	2800 *	
71	17.4	4650 *	4650 *	20.1	3300 *	3300 *	21.6	2700 *	2700 *	
· 68	19.8	4300 *	4300 *	22.2	3150 *	3150 *	23.8	2600 *	2600 *	
65	22.3	4000 *	4000 *	24.4	3000 *	3000 *	25.9	2500 *	2500 *	
62	24.4	3700 *	3700 *	26.5	2900 *	2900 *	28.0	2450 *	2450 *	
59	26.5	3450 *	3450 *	28.6	2750 *	2750 *	29.9	2350 *	2350 *	
55	29.3	3150	3000	31.1	2650 *	2650 *	32.3	2300 *	2300 *	
51	31.7	2600	2450	33.5	2450	2250	34.4	2250 *	2250 *	
47	34.1	2150	2000	35.3	2050	1900	36.3	1950	1950	
43	36.3	1800	1650	37.5	1700	1550	38.1	1600	1600	
38	38.4	1500	1350	39.6	1400	1250	39.9	1300	1200	
32	40.8	1200	1050	41.7	1100	1000	41.8	1100	850	
25	43.0	950	750	43.3	850	750				



ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

SET-UP:

1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.

2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

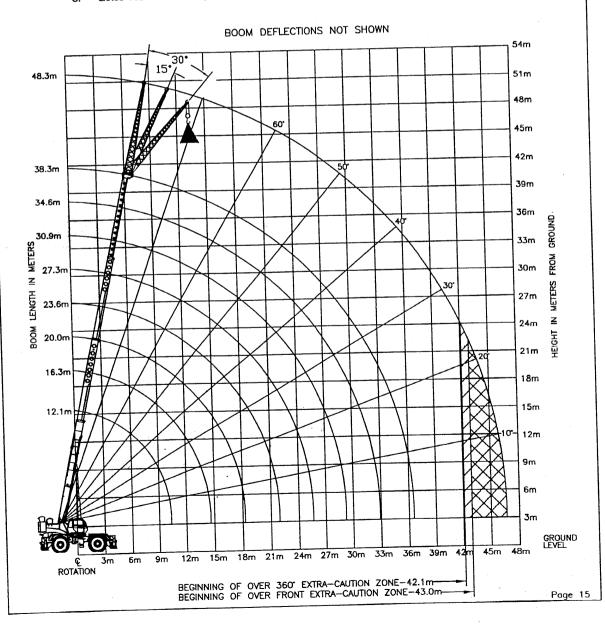
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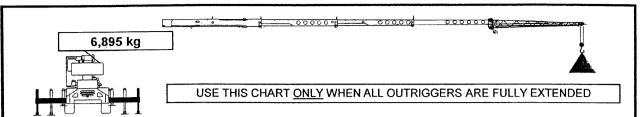
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Part Number T103522

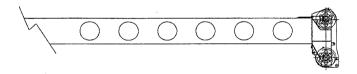
- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- For boom angles not shown, use the capacity of the next lower angle
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius. Listed radii are for fully extended boom only.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- 7. For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Listed radii are for fully extended boom only.





			. 1	0.1 m OFf	SET JIB					
		0° OFFSET	-	1:	5° OFFSE	Т	30° OFFSET			
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	360° (kg)	
77	12.5	5650 *	5650 *	15.2	3850 *	3850 *	17.4	2900 *	2900 *	
75	14.3	5400 *	5400 *	17.1	3700 *	3700 *	18.9	2850 *	2850 *	
73	15.8	5200 *	5200 *	18.6	3550 *	3550 *	20.4	2750 *	2750 *	
. 71	17.7	4900 *	4900 *	20.4	3400 *	3400 *	21.9	2700 *	2700 *	
68	20.1	4500 *	4500 *	22.6	3200 *	3200 *	24.1	2650 *	2650 *	
65	22.6	4150 *	4150 *	24.7	3050 *	3050 *	26.2	2500 *	2500 *	
62	24.7	4050 *	3950	26.8	2900 *	2900 *	28.3	2450 *	2450 *	
59	26.8	3450	3300	29.0	2800 *	2800 *	30.2	2400 *	2400 *	
55	29.6	2800	2650	31.4	2600	2400	32.6	2350 *	2350 *	
51	32.0	2250	2100	33.8	2150	1950	34.7	2000	2000	
47	34.4	1850	1650	35.7	1750	1550	36.6	1600	1600	
43	36.6	1500	1350	37.8	1400	1250	38.4	1300	1300	
38	38.7	1150	1000	39.9	1050	950	40.2	1000	900	
32	41.1	850	750	42.1	800	700	42.1	750	500	
25	43.6	600		43.9	550					



ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

SET-UP:

- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

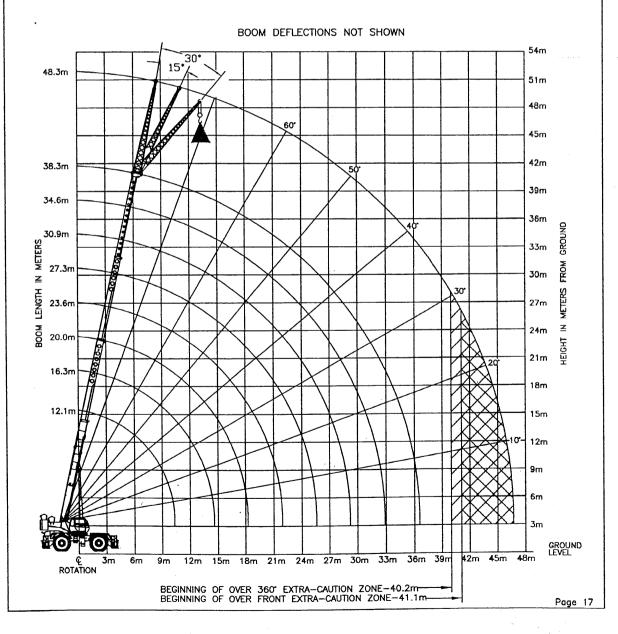
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Part Number T103522

- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. For boom angles not shown, use the capacity of the next lower angle
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius. Listed radii are for fully extended boom only.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- 6. When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- 7. For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Listed radii are for fully extended boom only.

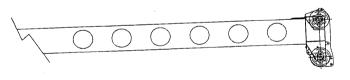








LOADED BOOM ANGLE (DEG) 77.	(REF) LOAD RADIUS (m) 14.6	0° OFFSET FRONT ONLY (kg) 2900 *	360° (kg) 2900 *	(REF) LOAD RADIUS (m) 20.1	FRONT ONLY (kg) 2050 *	360° (kg) 2050 *	(REF) LOAD RADIUS (m) 22.9	O° OFFSET FRONT ONLY (kg) 1500 *	360° (kg) 1500 *
BOOM ANGLE (DEG) 77.	(REF) LOAD RADIUS (m) 14.6	FRONT ONLY (kg) 2900 *	(kg) 2900 *	(REF) LOAD RADIUS (m) 20.1	FRONT ONLY (kg) 2050 *	360° (kg)	(REF) LOAD RADIUS (m)	FRONT ONLY (kg)	(kg)
BOOM ANGLE (DEG) 77.	LOAD RADIUS (m) 14.6	ONLY (kg) 2900 *	(kg) 2900 *	LOAD RADIUS (m) 20.1	ONLY (kg) 2050 *	(kg)	LOAD RADIUS (m)	ONLY (kg)	(kg)
73 71 68 65 62 59 55 51 47 43 38	19.2 21.3 24.4 27.4 29.9 32.3 35.4 38.1 40.5 42.7 45.1 47.9	2800 * 2700 * 2450 * 2250 * 2050 * 1900 * 1750 * 1600 * 1300 1100 850 600	2800 * 2700 * 2450 * 2250 * 2050 * 1900 * 1750 * 1300 1000 750 500	21.9 23.5 25.3 27.7 30.2 32.3 34.7 37.5 40.2 42.7 44.8 46.9 49.1	1950 * 1850 * 1750 * 1650 * 1550 * 1500 * 1400 * 1250 * 1250 * 1250 * 1250 *		41.8	1450 * 1400 * 1350 * 1350 * 1300 * 1250 * 1200 * 1150 * 1100 * 1100 * 1050 800 550	1450 * 1400 * 1350 * 1300 * 1250 * 1200 * 1200 * 1150 * 1100 * 1100 * 950 * 700 * 500



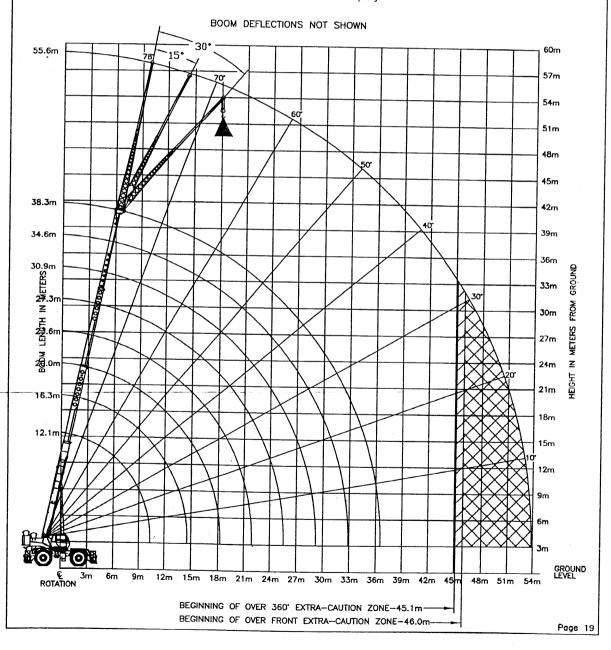
ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

SET-UP:

- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. For boom angles not shown, use the capacity of the next lower angle
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius. Listed radii are for fully extended boom only.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- 7. For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Power telescoping boom sections must be extended equally.













USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE IN THE MID POSITION

		USE THIS CHA	HI ONLT	VVIILIVI				
			RATED	LOAD ON	OUTRIGGERS			
LOAD	BOOM ANGLE (DEG)	360°	LOAD RADIUS	BOOM ANGLE (DEG)	360° · (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	360° (kg)
RADIUS (m)	REF.	(kg)	(m) E	REF. L	NGTH 16.3 m			
3.0	BOOM LE	ENGTH 12.1 m	3.0	75.2 73.3	46450 * 46450 *		SOOM LE	:NGTH 20.0 m
3.5	67.0 64.3	58500 53850	3.5 4.0	71.4 69.6	46150 * 45650 *	1	73.5	36900 *
4.5	61.6 58.8	48550 37950	4.5 5.0	67.7	38450 26250	5.0 6.0	71.9 68.9	35450 26500
6.0	52.8 46.3	25800 19000	7.0	63.7 59.7	19500 15250	7.0 8.0	65.7 62.5	19700 15400
8.0 9.0	38.9	14650 11650	9.0	55.4 50.9	12250 10000	9.0	59.2 55.7	12450 10300
10.0 10.3	16.2	9450 8800	10.0	46.1 34.8	7000	12.0 14.0	48.2 39.7	7250 5250
10.0			14.0 14.6	17.6	4500	16.0 18.0	29.1	3850 2800
i								0700

		_				18.2	0	2700	
	OOMIEN	NGTH 23.6 m	В	OOM LEN	NGTH 27.3 m	10.2			
			6.0	74.7	25500 *	В	OOM LE	NGTH 30.9 m	
6.0	72.3	26650	7.0	72.5	19950	1 00 1	72.7	15700	
7.0	69.7	19850 15550	8.0	70.3	15650	8.0 9.0	70.8	12700	
8.0	67.1 64.4	12550	9.0	68.0	12650	10.0	68.8	10550	
9.0	61.6	10400	10.0	65.7	10500 7500	12.0	64.7	7550	
12.0	55.9	7400	12.0	61.0 56.0	5550	14.0	60.5	5600	
14.0	49.7	5450	14.0	50.7	4150	16.0	56.1	4250 3200	
16.0	42.8	4050	16.0 18.0	44.9	3100	18.0	51.5	2400	
18.0	34.8	3000 2200	20.0	38.4	2300	20.0	41.0	1750	
20.0	24.6	1550	22.0	30.8	1650	24.0	34.8	1250	
21.9	21.9 0.0 1550		24.0	20.7	1150	26.0	27.4	800	
				0.0	800				

E	SOOM LEI	NGTH 34.6 m		BOOM LEN	NGTH 38.3 m
9.0	72.9	12750	10.0	73.0	10650
10.0	71.1	10600	12.0	69.8	7650
12.0	67.6	7600	14.0	66.6	5700
14.0	63.9	5650	16.0	63.2	4300
16.0	60.1	4300 3250	18.0	59.8	3300
18.0	56.2	2450	20.0	56.3	2500
20.0	52.0	1800	22.0	52.5	1900
22.0	47.7	1300	24.0	48.6	1350
24.0	42.9	850	26.0	44.4	900
26.0	37.7	650	ا		

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Add 45 kg to the chart values if the AUXILLIARY BOOM HEAD SHEAVE is NOT ERECTED

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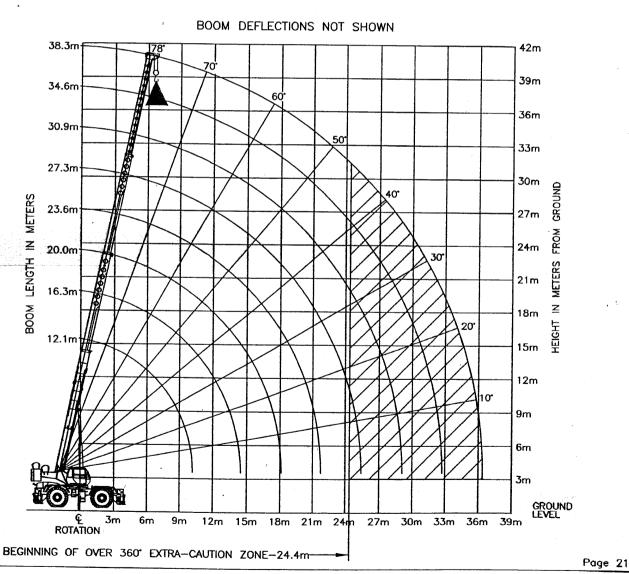
Part Number T103522

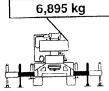
- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- 2. Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

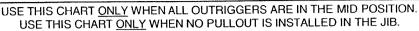
OPERATION:

- 1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3. EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
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- 6. Power telescoping boom sections must be extended equally.

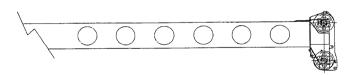
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			9	.75 m OFF	SET JIB			
		0° OFFSET		15	5° OFFSET	3	0° OFFSET	
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (m)	360°(kg)		(REF) LOAD RADIUS (m)	360°(kg)	(REF) LOAD RADIUS (m)	360°(kg)	
77	12.2	5650	*	15.2	3800 *	17.1	2950	*
75	13.7	5350	*	16.5	3650 *	18.3	2850	*
73	15.5	5050	*	18.0	3500 *	19.8	2800	*
71	17.1	4450		19.5	3300 *	21.3	2700	*
68	19.5	3400		21.9	2800	23.5	2600	*
65 .	21.6	2600		24.1	2250	25.6	2100	
62	23.8	2000		25.9	1750	27.4	1600	
59	25.9	1500						



ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

SET-UP:

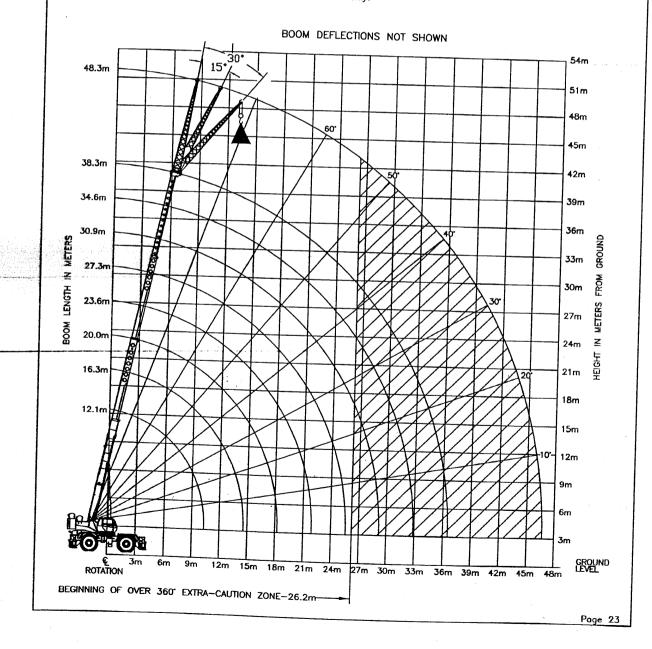
- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

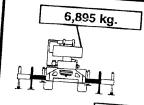
Part Number T103522

And the second

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface. 1.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the 2. applicable load chart and the tires raised free of the supporting surface.

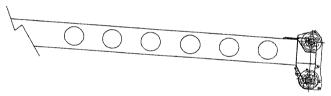
- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE 1.
- For boom angles not shown, use the capacity of the next lower angle 2.
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area 3.
- The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius. Listed radii are for fully extended boom only.
- Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the
- For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Listed radii are for fully extended boom only.







	T		10.1 m OF	FSET JIB		
LOADED	(REF)	0° OFFSET	1.	5° OFFSET	3	30° OFFSET
BOOM ANGLE (DEG) 77 75 73 71 68 65 62 59	LOAD RADIUS (m) 12.2 14.0 15.8 17.4 19.8 21.9 24.1 26.2	360° (kg.) 5650 5350 4800 4000 3000 2250 1650	(REF) LOAD RADIUS (m) * 15.2 * 16.8 18.3 19.8 22.3 24.4 26.2	2000	(REF) LOAD RADIUS (m) * 17.1 * 18.6 20.1 21.6 23.8 25.9 27.7	360°(kg.) 2950 2850 2800 2700 2300 1750 1300



ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

SET-UP:

- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

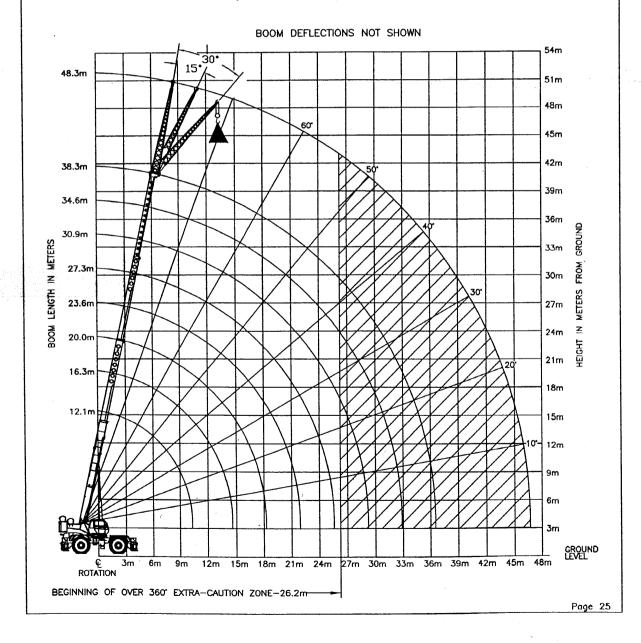
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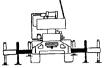
Part Number T103522

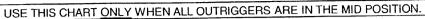
- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. For boom angles not shown, use the capacity of the next lower angle
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain roted radius. Listed radii are for fully extended boom only.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- 7. For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Listed radii are for fully extended boom only.

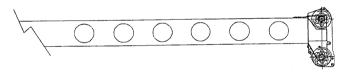








			1	7.3 m OFF	SET JIB				
		0° OFFSET		15	° OFFSET		30° OFFSET		
LOADED BOOM ANGLE (DEG)	(REF) LOAD RADIUS (m)	360°(kg)		(REF) LOAD RADIUS (m)	360°(kg)		(REF) LOAD RADIUS (m)	360°(kg)	
77	14.9	2900	*	20.1	2000	*	23.2	1500	*
75	17.1	2800	*	21.9	1950	*	24.7	1450	*
73	19.2	2550		23.8	1850	*	26.5	1400	*
71	21.0	2300		25.6	1750	*	28.0	1350	*
68	23.8	1900		28.0	1550		30.5	1300	*
65	26.5	1550		30.2	1250		32.6	1200	
62	29.0	1200							



ADD 45.4 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED

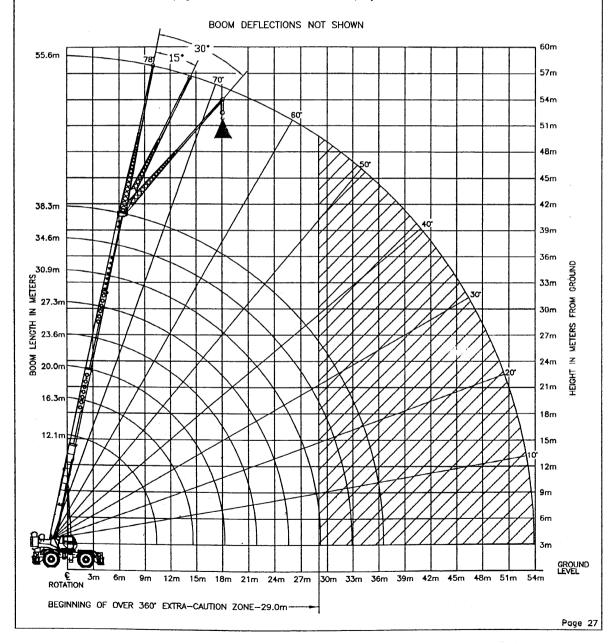
SET-UP:

- 1 Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.
- 2 Crane load ratings on outriggers are based on all outriggers being fully extended, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires free of the supporting surface.

- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

OPERATION:

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. For boom angles not shown, use the capacity of the next lower angle
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius. Listed radii are for fully extended boom only.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- When lifting over the jib the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- 7. For all boom length less than the listed boom length, the rated load is to be determined by boom angle.
- 8. Power telescoping boom sections must be extended equally.



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								INACTED	
-	r		HATE	D LOAD	ON OUTRIGGERS				
LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	360° (kg)	LOAD RADIUS (m)	BOOM ANGLE (DEG) REF.	360° (kg)	
		NGTH 12.1 m	1	BOOM LI	ENGTH 16.3 m			1 (1/9)	
3.0	69.6 67.0	39600	3.0	75.2	40100	1			
4.0	64.3	29250 22800	3.5	73.3	29700				
4.5	61.6	18350	4.0	71.4 69.6	23200	1	BOOM LENGTH 20.0 m		
5.0 6.0	58.8	15150	5.0	67.7	18850 15650	4.5	73.5	19050	
7.0	52.8 46.3	10850 8050	6.0	63.7	11350	5.0 6.0	71.9 68.9	15850	
8.0	38.9	6100	7.0 8.0	59.7 55.4	8550	7.0	65.7	11550 8800	
9.0	29.9	4650	9.0	50.9	6600 5150	8.0	62.5	6850	
10.0	16.2	3500	10.0	46.1	4000	9.0	59.2 55.7	5350	
		3150	12.0	34.8	2400	12.0	48.2	4250 2650	
			14.0	17.6 0.0	1300	14.0	39.7	1550	
		i	1 7.0	0.0]	1000				

	BOOM LENGTH 23.6 m			BOOM LENGTH 27.3 m					
6.0 7.0	72.3	11650	6.0	74.7	11750	<u> </u>			
8.0	69.7 67.1	8900 6950	7.0 8.0	72.5 70.3	9000		BOOM LENGTH 30.9 m		
9.0	64.4 61.6	5550 4400	9.0	68.0	7050 5600	8.0 9.0	72.7 70.8	7100	
12.0	55.9	2800	10.0 12.0	65.7 61.0	4500 2900	10.0	68.8	5650 4550	
14.0	49.7	1700	14.0	56.0	1800	12.0 14.0	64.7 60.5	3000 1900	
			16.0	50.7	1000	16.0	56.1	1100	

	BOOM LE	NGTH 34.6 m	<u> </u>			
9.0	72.9	5700	BOOM LENGTH 38.3 m			
10.0	71.1	4600	10.0	73.0	4650	
12.0 14.0	67.6 63.9	3050	12.0	69.8	3050	
16.0	60.1	1950 1150	14.0	66.6	2000	
1130			16.0	63.2	1200	



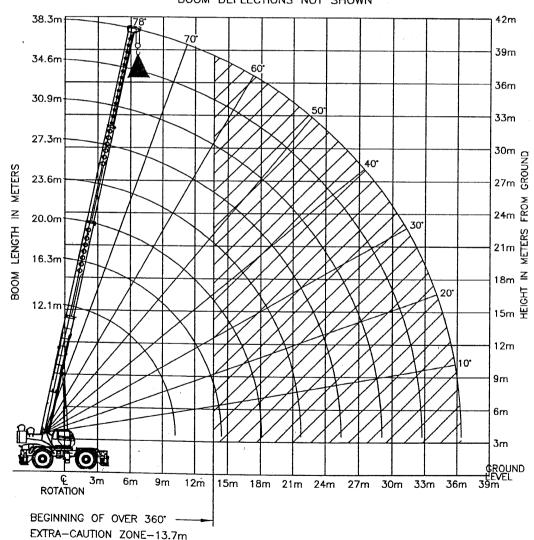
Add 45 kg to the chart values if the AUXILLIARY BOOM HEAD SHEAVE is NOT ERECTED

- 1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform surface.
- 2. Crane load ratings on outriggers are based on all outrigger beams being positioned according to the applicable load chart and the tires raised free of the supporting surface.

OPERATION:

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3. EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Capacity Chart give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See the Hoist Tackle Chart for rope information.
- 6. Power telescoping boom sections must be extended equally.

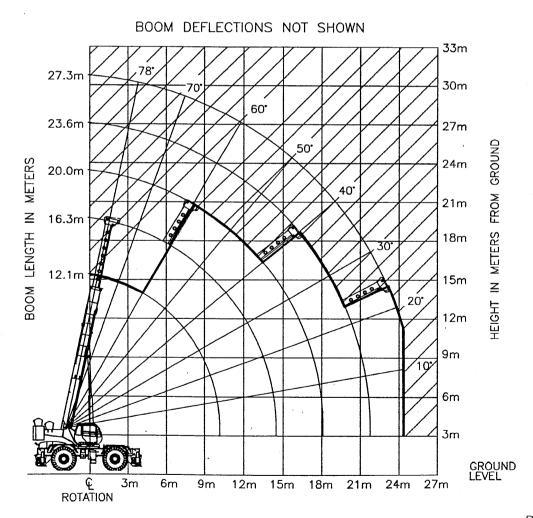
BOOM DEFLECTIONS NOT SHOWN

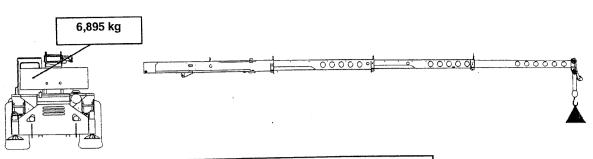




- 1. For pick and carry operations, boom must be centered over the front of the crane with swing and brake lock engaged. Use minimum boom point height and keep load close to ground surface. Travel must be on smooth level surface.
- 2. The load should be restrained from swinging. No on tire operation with jib erected.

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. When radius is between listed values, the smaller of the two listed load ratings shall be used.
- 3. Do not operate at longer radii than those listed on the applicable load rating chart as tipping can occur without a load on the hook.
- 4. Power telescoping boom sections must be extended equally.
- 5. Without outriggers, never maneuver the boom beyond listed load radii for applicable tires used to ensure stability.
- 6. Creep speed is crane movement of less than 200 ft. (61m) in 30 minute period and not exceeding 1.0 mph (1.6km/h).





ON TIRES						
	MAX	29.5 X 25 28PR				
	воом	STATIC	NARY	PICK & CARRY		
RADIUS	LENGTH	STA		CREEP	4.0 km/hr	
(m)	(m)	360°	STRAIG	HT OVER FRONT		
3.0	12.1	22000	38050	31100*	23450*	
3.5	12.1	19150	33100	28350*	21300*	
4.0	12.1	16700	28800	25700*	19200*	
4.5	12.1	14500	25050	23350*	17350*	
5.0	12.1	12650	21850	21350	15750*	
6.0	12.1	9600	16700	16700	13150*	
7.0	16.3	7300	13000	13000	11150*	
8.0	16.3	5600	10350	10350	9600*	
9.0	16.3	4400	8450	8450	8350	
10.0	16.3	3450	7100	7100	7100	
12.0	20	2250	5650	5350	5350	
14.0	20	1450	4150	4150	4150	
16.0	23.6	850	3200	3200	3200	
18.0	23.6		2300	2300	2300	
20.0	23.6		1650	1650	1650	
22.0	27.3		1300	1300	1300	



Add 45 kg to the chart values if the AUX BOOM HEAD SHEAVE is NOT ERECTED.

Crane load ratings are based on the crane being leveled and standing on a firm, uniform supporting surface.

Crane load ratings on tires depend on appropriate inflation pressure and tire condition. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.

Use of jibs, lattice-type boom extensions, or fourth section pull-out extended is not permitted for pick and carry operations.

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Part Number T103522

Hand Signals for Crane Operation



HOIST. With forearm vertical, forefinger pointing up, move hand in small horizontal circle.



LOWER. With arm extended downward, forefinger pointing down move hand in a small horizontal circle.



USE MAIN HOIST. Tap fist on head; then use regular symbols



USE WHIPLINE (Auxiliary Hoist). Tap elbow with one hand; then use regular signals.



RAISE BOOM. Arm extended, fingers closed, thumb pointing upward.



LOWER BOOM. Arm extended, fingers closed, thumb pointing downward.



MOVE SLOWLY. Use one hand to give any motion signal and place other hand motionless in front of hand giving the motion signal.



RAISE THE BOOM AND LOWER THE LOAD. With arm extended, thumb pointing up, flex fingers in and out as long as load movement is desired.



LOWER THE BOOM AND LOWER THE LOAD. With arm extended, thumb pointing down, flex fingers in and out as long as load movement is desired.



SWING. Arm extended, point finger in direction of swing of boom



STOP. Arm extended, palm down, move arm back and forth horizontally.



EMERGENCY STOP.

Both arms extended, palms down, move arms back and forth horizontally.



TRAVEL. Arm extended forward, hand open and slightly raise, make pushing motion in direction of travel



DOG EVERYTHING. Clasp hands in front of body



TRAVEL (Both Tracks).
Use both fists in front of body, making a circular motion about each other, indicating direction of travel, forward or backward



TRAVEL. (One Track) Lock the track on the side indicated by rased fist. Travel opposite track in the direction indicated by the circular motion of other fist, rotated vertically in front of the body.



EXTEND BOOM (Telescoping Booms). Both fists in front of the body with thumbs pointing outward.



RETRACT BOOM (Telescoping Booms). Both fists in front of the body with thumbs pointing toward each other.



EXTEND BOOM (Telescoping Booms). One Hand Signal. One fist in front of chest with thumb tapping chest.



RETRACT BOOM (Telescoping Booms). One Hand Signal. One fist in front of chest with thumb pointing outward and heel of fist tapping chest.

Built in Waverly, lowa U.S.A.

TEREX CRANES
Waverly, Iowa 50677